

GEOBOND® ROOF BONDING TAPE S-POLYMER PROFESSIONAL GRADE ROOF REPAIR TAPE



1. PRODUCT NAME:

GeoBond® Roof Bonding Tape
S-Polymer Professional Grade
Roof Repair Tape

2. MANUFACTURER:

GEOCEL, LLC
P.O. Box 398
Elkhart, IN 46515 USA
Phone: (800) 348-7615
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3. PRODUCT DESCRIPTION:

GeoBond Roof Bonding Tape has advanced S-Polymer technology that prevents plasticizer migration often associated with other tapes when they have prolonged contact with TPO, PVC, EPDM, asphalt, and other common roofing substrates. GeoBond Roof Bonding Tape is used to seal holes, tears, and seams in gutters, flashings, skylights, roofing membranes, and more. GeoBond Roof Bonding Tape applies and adheres to wet surfaces below 0°F, and maintain its thermal stability up to 300° F. It will not crack, harden, or oxidize over time, and remains flexible to accommodate the natural movements of the roof.

Product Benefits:

- Prevents plasticizer migration
- Applies and adheres to wet surfaces
- Will not crack, harden, or oxidize over time
- Remains flexible

Basic Uses:

- Seal holes, tears and seams in



gutters, flashings, skylights,
roofing membranes, and more

Adheres To:

TPO, PVC, EPDM, Metal, Asphalt,
and Vinyl

Composition Materials:

Proprietary, S-polymer synthetic
technology

Primers: None required

Packaging: 4" x 50', 6" x 50',
8" x 50'

Colors: Black and white

4. INSTALLATION:

1. For best results, ensure surfaces are clean, dry, sound, and frost-free. Note: On PVC membranes, rough surface with sand paper and brush away dust before applying tape.
2. Remove release liner.
3. Apply tape to surface using pressure. Geobond's adhesive characteristics are activated by the amount of pressure applied during application and the length of

time allowed to adhere to the substrate before trying to remove. Length of time for full adhesion is dependent on substrate and application temperature.

4. Roll out any air bubbles using a weighted roofer's roller. For difficult bubbles, cut the bubble with a razor and roll over the bubble with the roller. GeoBond Roof Bonding Tape will reseal itself.

Adhesion: 9.8 pli c.f. ASTM D330

Service Temperature: -70°F to
300°F (-57° C to 149° C)

Application Temperature: -20°F to
150°F (-29° C to 65° C)

Elongation: >500% (adhesive)

Low Temperature Flexibility:
½" radius @ -35°F

Self Sealability:

Passes ASTM D 1970

5. AVAILABILITY AND COST:

Marketed throughout the U.S., Canada, and in select foreign markets, it is available from various construction distributors. Cost and further technical data are available from your local Geocel representative or from Geocel's corporate offices.

6. LIMITED WARRANTY:

Geocel, LLC warrants that the product is manufactured according to their published standards. The company guarantees for 5 years from the

date of manufacture that GeoBond Roof Bonding Tape will not crack due to normal expansion and contraction and that it will not lose its adhesion or cohesion. Geocel, LLC will, at its option, either refund the purchase price of, or provide replacement for, that portion of the GeoBond Roof Bonding Tape which fails to perform in accordance with this warranty. Such refund or replacement will constitute the limit of Geocel's liability and obligation for any such failure. Geocel, LLC will not be liable or obligated otherwise for any loss or damage arising directly or indirectly from this product, or the use or failure thereof, whether based on breach of warranty or negligence.

7. MAINTENANCE:

No maintenance should be required.

8. TECHNICAL SERVICES:

Geocel representatives throughout the U. S. are available to provide technical assistance. Geocel's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.