Geocel®

Transportation
Sealants & Adhesives

TECHNICAL DATA

GEOBOND MAXX®

PREMIUM ONE-PART SEALANT/ADHESIVE

1. PRODUCT NAME:
Geobond Maxx®
Premium One-Part Sealant/Adhesive

2. MANUFACTURER:
GEOCEL, LLC
P.O. Box 398
Elkhart, IN 46515 USA
Phone: (800) 348-7615
Fax: (800) 348-7009
www.geoceltransportationproducts.com

3. PRODUCT DESCRIPTION:
Geobond Maxx Sealant/Adhesive is a premium, one-part advanced Scypolymer® technology that cures when exposed to atmospheric moisture to form a permanently flexible seal.

Geobond Maxx Sealant/Adhesive is easy to apply, non-shrinking and cleans up easily. Geobond Maxx Sealant/Adhesive is environmentally friendly, containing no free isocyanates, acids or halogens, and no added solvents. Geobond Maxx Sealant/Adhesive is paintable with latex-based paints.

Product Benefits:
- Ultimate UV resistance
- No added solvents
- HAPS free
- No isocyanates
- Primerless adhesion
- Fast curing
- Easy clean-up
- No odor
- Easy to gun

Basic Uses:
Recommended for sealing and bonding vehicle bodies, composite panels, and roofing components. Ideal for exposed body seams and waterproofing tack welded seams in trucks/trailers, RV's and specialty vehicle bodies; sealing around door openings, windows, corner castings, molding, door hinges, air conditioning units, skylights, and port holes. Geobond Maxx Sealant/Adhesive can replace all sealant products and provide a warranty-free manufactured body. Can also be used above the waterline in marine applications.

Adheres to: Aluminum, brick, concrete, steel, glass, wood, tile, vinyl, and other common building substrates.

Composition and Materials: Proprietary, non-solvent, non-toxic, Scypolymer® technology

Grade: Gun grade consistency

Primer: Not required

Packaging: 10 fl. oz. cartridge

Color: White

4. INSTALLATION:
Surface Preparation: Ensure surfaces are clean, dry, sound, and free of frost.

Elongation: 486%

Tack Free: 10 minutes

Cure: 1 day

Service Temperature: -40° F to 200° F
(-40° C to 93° C)

Application Temperature: 30° F to 120° F
(-1° C to 49° C)

Application and Tooling: Cut tip to required width of bead. Place in caulking gun. Once applied, surfaces should be firmly pressed together to aid in bonding.

Cleaning: Excess uncured adhesive should be cleaned with a solvent-free cleaner immediately after application.

Storage Life: One year

Warning: Harmful or fatal if swallowed. If swallowed, call a physician immediately. May be harmful if inhaled in an enclosed space. Use only in a well-ventilated area. Avoid prolonged skin contact. KEEP OUT OF REACH OF CHILDREN.

5. AVAILABILITY AND COST:
Marketed throughout the U.S., Geobond Maxx is available from various distributors. Costs and further technical data are available from your local Geocel representative or from Geocel's corporate offices.

6. LIMITED WARRANTY:

Geocel, LLC warrants that the product is manufactured according to their published standards. The company guarantees for 5 years from the date of manufacture that Geobond Maxx Sealant/Adhesive will not crack due to normal expansion and contraction and that it will not lose its adhesion or cohesion. Geocel, LLC will, at its option, either refund the purchase price of, orprovide replacement for, that portion of the Geobond Maxx Sealant/Adhesive which fails to perform in accordance with this warranty. Such refund or replacement will constitute the limit of Geocel's liability and obligation for any such failure. Geocel, LLC will not be liable or obligated otherwise for any loss or damage arising directly or indirectly from this product, or the use or failure thereof, whether based on breach of warranty or negligence.

7. MAINTENANCE:

No maintenance should be required. If the sealant is damaged, remove bead and reseal.

8. TECHNICAL SERVICES:

Geocel representatives throughout the U.S. are available to provide technical assistance. Geocel's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.

THEORETICAL YIELD
Per 10 fl. oz. Cartridge

Joint Size	Linear Feet
1/4" x 1/4"	24.1

For additional product information, refer to the product spec sheet located at www.geoceltransportationproducts.com.

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