

GeoGreen[®] Speed Grip[®] Adhesive

1. PRODUCT NAME:
Speed Grip[®] Adhesive

2. MANUFACTURER:
GEOCEL, LLC
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Elkhart, IN 46515 USA
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3. PRODUCT DESCRIPTION:
Speed Grip[®] Adhesive is a latex-based technology that has an extremely low VOC content. Its formula offers instant grab on most porous and non-porous surfaces. It bonds quickly to a variety of plastics, wood, concrete, brick, plasterboard, carpet, and metal.

Product Benefits:

- Cures to form a high-strength bond
- Instant grab on most porous and non-porous surfaces
- Ultra-high green strength
- Extremely low VOC content
- Low odor
- Water clean-up
- Meets AFG-01 guidelines for sub-floors
- Meets LEED & NAHB guidelines

Basic Uses:

Ideal for adhering paneling, moulding, plasterboard, cove base, window sills, Styrofoam[®], carpet tack strips, aluminum furring strips, tub surrounds, loose floor/wall tiles, plywood, aluminum, steel, wood, concrete, cork, general repairs to wood, fixing hardboard, plywood, and as a general adhesive.



Adheres To: Drywall, plywood, marble, paneling, brick, mirrors, cork board, foam board, concrete, and other common building substrates

Composition and Materials:
Proprietary, latex-based, non-toxic technology

Grade: Gun grade consistency

Primers: Not required

Packaging: 10.3 fl. oz. cartridge

Color: Off-white

Limitations:

This adhesive should not be applied to building materials that bleed oils, plasticizers, or solvents.

4. INSTALLATION:

Surface Preparation: Ensure surfaces are clean, dry, sound, and frost free. For exterior applications, it is recommended that porous surfaces be sealed before adhesive is used.

Elongation: 126%

Tack Free: 10 minutes

Cure: 1 day

Service Temperature:
-40° F to 200° F (-40° C to 93° C)

Application Temperature:
40° F to 140° F (4° C to 60° C)

Application and Tooling: Cut off tip of cartridge. Cut nozzle to required width of bead. Place cartridge in the cartridge gun and apply as required. Once applied, surfaces should be firmly pressed together to aid bonding. If heavy panels are being bonded, temporary mechanical support may be necessary for 24 hours. Speed Grip Adhesive does not need to be flashed.

Cleaning: Remove Speed Grip Adhesive from equipment before it dries. Wash with soap and water.

Storage Life: One year

Warning: Speed Grip Adhesive is safe when handled properly.

- Avoid repeated or prolonged contact to skin and eyes, especially to cuts and breaks in the skin
- Avoid ingestion
- Wash hands after use
- **KEEP OUT OF REACH OF CHILDREN**

5. AVAILABILITY AND COST:

Marketed throughout the U.S., Canada, and in select foreign markets, it is available from various lumber yards, hardware stores, and home centers. Cost and further technical data are available from your local Geocel Representative or from Geocel's corporate offices.

6. LIMITED WARRANTY:

Geocel, LLC warrants that the product is manufactured according to their published standards. The company guarantees for 5 years from the date of manufacture that Speed Grip Adhesive will not crack due to normal expansion and contraction, and that it will not lose its adhesion or cohesion. Geocel, LLC will, at its option, either refund the purchase price of, or provide replacement for, that portion of Speed Grip Adhesive which fails to perform in accordance with this warranty. Such refund or replacement will constitute the limit of Geocel's liability and obligation for any such failure. Geocel, LLC will not be liable or obligated otherwise for any loss or damage arising directly or indirectly from this product, or the use or failure thereof, whether based on breach of warranty or negligence.

7. MAINTENANCE:

No maintenance should be required.

8. TECHNICAL SERVICES:

Geocel representatives throughout the U.S. are available to provide technical assistance. Geocel's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.

THEORETICAL YIELD Per 10.3 oz. Cartridge

| Bead Size | Linear Feet |
|-------------|-------------|
| 1/4" x 1/4" | 24.8 |
| 1/4" x 3/8" | 16.5 |
| 1/4" x 1/2" | 12.4 |
| 1/2" x 3/8" | 8.7 |
| 1/2" x 1/2" | 6.2 |
| 3/4" x 1/2" | 4.1 |

For additional product information, refer to the product spec sheet located at www.GeocelUSA.com.