



Transportation
Sealants & Adhesives

SPEED GRIP®

ADHESIVE

TECHNICAL DATA

1. PRODUCT NAME:

Speed Grip® Adhesive

2. MANUFACTURER:

GEOCEL, LLC

P.O. Box 398

Elkhart, IN 46515 USA

Phone: (800) 348-7615

Fax: (800) 348-7009

www.geoceltransportationproducts.com

3. PRODUCT DESCRIPTION:

Speed Grip Adhesive is a latex-based technology that has an extremely low VOC content. Its formula offers instant grab on most porous and non-porous surfaces. Its quick grab bonds to a variety of plastics, wood, concrete, brick, plasterboard, carpet, and metal.

Product Benefits:

- Cures to form a high-strength bond
- Instant grab on most porous and non-porous surfaces
- Ultra-high green strength
- Extremely low VOC content
- Low odor
- Water clean-up
- Meets AFG-01 guidelines for sub-floors

Basic Uses:

Ideal for adhering paneling, moulding, plasterboard, cove base, window sills, Styrofoam®, carpet tack strips, aluminum furring strips, tub surrounds, loose floor/wall tiles, plywood, aluminum, steel, wood, concrete, cork, general repairs to wood, fixing hardboard, plywood, and as a general adhesive.

Adheres To: Drywall, plywood, marble, paneling, brick, mirrors, corkboard, foam board, and other common building substrates

Composition and Materials:

Proprietary, latex-based, non-toxic technology

Grade: Gun grade consistency

Primer: Not required

Packaging: 10.3 fl. oz. cartridge

Color: Off-white

Limitations:

This adhesive should not be applied to building materials that bleed oils, plasticizers, or solvents.

4. INSTALLATION:

Surface Preparation: Ensure surfaces are clean, dry, sound, and frost free. For exterior applications, it is recommended that porous surfaces be sealed before adhesive is used.

Elongation: 126%

Tack Free: 10 minutes

Cure: 1 day

Service Temperature: -40° F to 200° F
(-40° C to 93° C)

Application Temperature: 40° F to 140° F
(4° C to 60° C)

Application and Tooling: Cut off tip of cartridge. Cut nozzle to required width of bead. Place cartridge in the cartridge gun and apply as required. Once applied, surfaces should be firmly pressed together to aid in bonding. If heavy panels are being bonded, temporary mechanical support may be necessary for 24 hours. Speed Grip Adhesive does not need to be flashed.

Cleaning: Remove Speed Grip Adhesive from equipment before it dries. Wash with soap and water.

Storage Life: One year

Warning: Speed Grip Adhesive is safe when handled properly.

- Avoid repeated or prolonged contact to skin, and eyes, especially to cuts and breaks in the skin
- Avoid ingestion
- Wash hands after use
- KEEP OUT OF REACH OF CHILDREN

5. AVAILABILITY AND COST:

Marketed throughout the U.S., Speed Grip is available from various distributors. Costs and further technical data are available from your local Geocel representative or from Geocel's corporate offices.

6. LIMITED WARRANTY:

Geocel, LLC warrants that the product is manufactured according to their published standards. The company guarantees for 5 years from the date of manufacture that Speed Grip Adhesive will not crack due to normal expansion and contraction and that it will not lose its adhesion or

cohesion. Geocel, LLC will, at its option, either refund the purchase price of, or provide replacement for, that portion of the Speed Grip Adhesive which fails to perform in accordance with this warranty. Such refund or replacement will constitute the limit of Geocel's liability and obligation for any such failure. Geocel, LLC will not be liable or obligated otherwise for any loss or damage arising directly or indirectly from this product, or the use or failure thereof, whether based on breach of warranty or negligence.

7. MAINTENANCE: No maintenance should be required

8. TECHNICAL SERVICES:

Geocel representatives throughout the U.S. are available to provide technical assistance. Geocel's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.

Theoretical Yield per 10.3 oz. Cartridge	
Bead Size	Linear Feet
1/4" x 1/4"	24.8
1/4" x 3/8"	16.5
1/4" x 1/2"	12.4
1/2" x 3/8"	8.7
1/2" x 1/2"	6.2
3/4" x 1/2"	4.1

For additional product information, refer to the product spec sheet located at www.geoceltransportationproducts.com.